SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name: Elektrolyt AE 10

UFI: NM00-Q0KV-4007-FKGU

1.2 Relevant identified uses of the substance or mixture and uses advised against

General use: Electrolytic/electrochemical metal marking for tool steels, cast iron and gold-plated parts.

1.3 Details of the supplier of the safety data sheet

Company name: Schilling Marking Systems GmbH
Street/POB-No.: In Grubenäcker 1
Postal Code, city: DE-78532 Tuttlingen
WWW: www.schilling-marking.de
E-mail: info@schilling-marking.de
Telephone: +49 (0)7461 9472-0
Telefax: +49 (0)7461 9472-28

Department responsible for information:
Frau Bianca Schilling,
Telephone: +49 (0)7461 9472-0
Email: info@schilling-marking.de

1.4 Emergency telephone number

GIZ-Nord, Germany Telephone: +49 (0)551-19240

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to EC regulation 1272/2008 (CLP)

Eye Irrit. 2; H319 Causes serious eye irritation.

2.2 Label elements

Labelling (CLP)

Signal word: **Warning**

Hazard statements:	H319	Causes serious eye irritation.
Precautionary statements:	P101	If medical advice is needed, have product container or label at hand.
	P102	Keep out of reach of children.
	P264	Wash hands and face thoroughly after handling.
	P280	Wear protective gloves/protective clothing/eye protection.
	P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
	P337+P313	If eye irritation persists: Get medical advice/attention.

2.3 Other hazards

Electrolytic vapours may form during the electrochemical process.
Harmful if inhaled.

A corrosive effect cannot be ruled out because of the pH value.

Endocrine disrupting properties, Results of PBT and vPvB assessment:

No data available

SECTION 3: Composition/information on ingredients

3.1 Substances: not applicable

3.2 Mixtures

Chemical characterisation: mixture of water/mineral salt and complexing agent
Mixture of the substances listed below with non-hazardous additions

Hazardous ingredients:

Identifiers	Designation Classification	Content
EC No. 201-069-1 CAS 5949-29-1	Citric acid monohydrate Eye Irrit. 2; H319. STOT SE 3; H335.	< 5 %

Full text of H- and EUH-statements: see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General information: First aider: Pay attention to self-protection!
If medical advice is needed, have product container or label at hand.
Take off immediately all contaminated clothing.

In case of inhalation: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. Seek medical attention if problems persist.

Following skin contact: Take off immediately all contaminated clothing. Immediately clean with water and soap followed by thorough rinsing. In case of skin reactions, consult a physician.

After eye contact: Immediately flush eyes with plenty of flowing water for 10 to 15 minutes holding eyelids apart. Remove contact lenses, if present and easy to do. Continue rinsing. Subsequently seek the immediate attention of an ophthalmologist.

After swallowing: Rinse mouth immediately and drink plenty of water. Never give anything by mouth to an unconscious person. Do NOT induce vomiting. Immediately call a POISON CENTER/doctor.

4.2 Most important symptoms and effects, both acute and delayed

Causes serious eye irritation.

4.3 Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media: Product is non-combustible. Extinguishing materials should therefore be selected according to surroundings.

Extinguishing media which must not be used for safety reasons:

Full water jet

5.2 Special hazards arising from the substance or mixture

May form dangerous gases and vapours in case of fire.
In the event of a fire, the following may be produced when the water evaporates: hydrogen chloride, phosphorus oxides, carbon monoxide and carbon dioxide.

5.3 Advice for firefighters

Special protective equipment for firefighters:

Wear a self-contained breathing apparatus and chemical protective clothing.

Additional information:

Use fine water spray to cool endangered containers.
In case of major fire and large quantities: Evacuate area. Fight fire remotely due to the risk of explosion.
Do not allow water used to extinguish fire to enter drains, ground or waterways.
Fire residuals and contaminated extinguishing water must be disposed of in accordance with the regulations of the local authorities.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Do not breathe mist/vapours/spray. Avoid contact with the substance.
If possible, eliminate leakage. Provide adequate ventilation.
Wear appropriate protective equipment. Keep unprotected people away.

6.2 Environmental precautions

Do not allow to enter into ground-water, surface water or drains.
If necessary notify appropriate authorities.

6.3 Methods and material for containment and cleaning up

Soak up with absorbent materials such as sand, siliceus earth, acid- or universal binder. Store in special closed containers and dispose of according to ordinance. Final cleaning.
Never return spills in original containers for re-use.

6.4 Reference to other sections

Refer additionally to section 8 and 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advices on safe handling:

Provide adequate ventilation, and local exhaust as needed. Do not breathe mist/vapours/spray.
Do not get in eyes, on skin, or on clothing. Wear appropriate protective equipment.
Do not eat, drink or smoke when using this product. Wash hands thoroughly after handling.
Take off immediately all contaminated clothing and wash it before reuse.
Work place should be equipped with a shower and an eye rinsing apparatus.

Precautions against fire and explosion:

Product is non-combustible Take standard precautions to prevent fire.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storerooms and containers:

Keep container tightly closed and in a well-ventilated place.
Keep container dry. Keep only in the original container.
Protect from heat and direct sunlight. Protect from frost.
Store containers in upright position. Store at room temperature.

Hints on joint storage:

Do not store together with: strong acids, alkalis.
Keep away from food, drink and animal feedingstuffs.

Storage class:

12 = Non-combustible liquids

7.3 Specific end use(s)

No information available.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Additional information: Contains no substances with occupational exposure limit values.

8.2 Exposure controls

Provide for good ventilation or exhaust system or work with completely self-contained equipment.

Personal protection equipment

Occupational exposure controls

Respiratory protection: If vapours form, use respiratory protection.
The filter class must be suitable for the maximum contaminant concentration (gas/vapour/aerosol/particulates) that may arise when handling the product. If the concentration is exceeded, self-contained breathing apparatus must be used.

Hand protection: Protective gloves according to EN 374.
Glove material: Nitrile rubber-Breakthrough time: >480 min.
Observe glove manufacturer's instructions concerning penetrability and breakthrough time.

Eye protection: Tightly sealed safety glasses according to EN 166.

Body protection: Wear suitable protective clothing.

General protection and hygiene measures:
Do not breathe mist/vapours/spray. Do not get in eyes, on skin, or on clothing.
Take off immediately all contaminated clothing and wash it before reuse.
Do not eat, drink or smoke when using this product.
Wash hands thoroughly after handling.
Work place should be equipped with a shower and an eye rinsing apparatus.

Environmental exposure controls

Refer to "6.2 Environmental precautions".

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state at 20 °C and 101.3 kPa	liquid
Colour:	Colourless
Odour:	Characteristic
Odour threshold:	No data available
Melting point/freezing point:	approx. 0 °C
Initial boiling point and boiling range:	approx. 100 °C
Flammability:	No data available
Upper/lower flammability or explosive limits:	No data available
Flash point/flash point range:	Not combustible
Decomposition temperature:	No data available
pH:	approx. 1,5
Viscosity, kinematic:	No data available
Water solubility:	at 20 °C: Completely miscible
Partition coefficient: n-octanol/water:	No data available
Vapour pressure:	No data available
Density:	at 20 °C: 1,2 g/mL
Vapour density:	No data available
Particle characteristics:	Not applicable

9.2 Other information

Explosive properties:	No data available
Oxidizing characteristics:	No data available

Auto-ignition temperature:	No data available
Evaporation rate:	No data available
Additional information:	No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

Refer to subsection "Possilbility of hazardous reactions".

10.2 Chemical stability

Stable under recommended storage conditions.

10.3 Possibility of hazardous reactions

No dangerous reactions with proper and specified storage and handling.

10.4 Conditions to avoid

Protect from frost.

10.5 Incompatible materials

Strong acids and alkalis

10.6 Hazardous decomposition products

No decomposition when used properly.

Thermal decomposition: No data available

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Toxicological effects: The statements are derived from the properties of the single components. No toxicological data is available for the product as such.

Acute toxicity (oral): Lack of data.

Acute toxicity (dermal): Lack of data.

Acute toxicity (inhalative): Lack of data.

Skin corrosion/irritation: Lack of data.
May cause irritations.

Serious eye damage/irritation: Eye Irrit. 2; H319 = Causes serious eye irritation.

Sensitisation to the respiratory tract: Lack of data.

Skin sensitisation: Lack of data.

Germ cell mutagenicity/Genotoxicity: Lack of data.

Carcinogenicity: Lack of data.

Reproductive toxicity: Inconclusive data.

Effects on or via lactation: Lack of data.

Specific target organ toxicity (single exposure): Lack of data.

Specific target organ toxicity (repeated exposure): Lack of data.

Aspiration hazard: Lack of data.

11.2 Information on other hazards

Endocrine disrupting properties: No data available

Symptoms

In case of inhalation: Electrolytic vapours may form during the electrochemical process.
Harmful if inhaled.
After contact with skin: A corrosive effect cannot be ruled out because of the pH value.
After eye contact: Upon direct contact with eyes may cause burning, tearing, redness.

SECTION 12: Ecological information

12.1 Toxicity

Aquatic toxicity: Harmful effects on water organisms by modification of pH-value.

Water Hazard Class: 1 = slightly hazardous to water

12.2 Persistence and degradability

Further details: No data available

12.3 Bioaccumulative potential

Partition coefficient: n-octanol/water:
No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

No data available

12.6 Endocrine disrupting properties

No data available

12.7 Other adverse effects

General information: Do not allow to enter into ground-water, surface water or drains.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product

Waste key number: 11 01 05* = pickling acids
* = Evidence for disposal must be provided.

Recommendation: Special waste. Dispose of waste according to applicable legislation.

Package

Waste key number: 15 01 02 = Plastic packaging

Recommendation: Dispose of waste according to applicable legislation.
Non-contaminated packages may be recycled.

SECTION 14: Transport information

14.1 UN number or ID number

ADR/RID, ADN, IMDG, IATA-DGR:
not applicable

14.2 UN proper shipping name

ADR/RID, ADN, IMDG, IATA-DGR:
Not restricted

14.3 Transport hazard class(es)

ADR/RID, ADN, IMDG, IATA-DGR:

not applicable

14.4 Packing group

ADR/RID, ADN, IMDG, IATA-DGR:

not applicable

14.5 Environmental hazards

Dangerous for the environment: Substance/mixture is not environmentally hazardous according to the criteria of the UN model regulations.

Marine pollutant - IMDG: no

14.6 Special precautions for user

No dangerous good in sense of these transport regulations.

14.7 Maritime transport in bulk according to IMO instruments

No data available

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations - Germany

Storage class: 12 = Non-combustible liquids

Water Hazard Class: 1 = slightly hazardous to water

Technical guidance air: 5.2.5

Information on working limitations:

Observe employment restrictions for young people.

Further regulations, limitations and legal requirements:

No data available

National regulations - EC member states

Further regulations, limitations and legal requirements:

Use restriction according to REACH annex XVII, no.: 3,75

15.2 Chemical Safety Assessment

For this mixture a chemical safety assessment is not required.

SECTION 16: Other information

Wording of the H-phrases under paragraph 2 and 3:

H319 = Causes serious eye irritation.
H335 = May cause respiratory irritation.

Reason of change: General revision

Date of first version: 2.4.2009

Department issuing data sheet: see section 1: Department responsible for information

Abbreviations and acronyms:

ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS: Chemical Abstracts Service
CLP: Classification, Labelling and Packaging
DMEL: Derived minimal effect level
DNEL: Derived no-effect level
EC: European Community
EQ: Excepted quantities
EU: European Union
Eye Irrit.: Eye irritation
IATA: International Air Transport Association
IATA-DGR: International Air Transport Association – Dangerous Goods Regulations
IBC Code: International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk
IMDG Code: International Maritime Dangerous Goods Code
MARPOL: Maritime Pollution: The International Convention for the Prevention of Pollution from Ships
PBT: Persistent, bioaccumulative and toxic
PNEC: Predicted no-effect concentration
REACH: Registration, Evaluation, Authorisation and Restriction of Chemicals
RID: Regulations Concerning the International Carriage of Dangerous Goods by Rail
STOT SE: Specific target organ toxicity - single exposure
TRGS: Technical Rules for Hazardous Substances
vPvB: Very persistent and very bioaccumulative

The information in this data sheet has been established to our best knowledge and was up-to-date at time of revision. It does not represent a guarantee for the properties of the product described in terms of the legal warranty regulations.